

LPE0.25-WD

Harbach Positioning Positioner Model LPE0.25-WD Series is designed to give maximum positioning flexibility by using the tilt and rotation of the table to manipulate the work piece into the correct 'down hand' position for welding or to position accurately for assembly and manufacturing requirements. The table is machined with four radial slots for anchor bolts and centric marking on the surface table, a set of tapered bearing mounted below the table to give a smooth and constant turning during operation. Driven by a DC motor with variable speed, controlled by a standard control pendant with low voltage push button and potentiometer with a 3-meter control cable built in. Tilt movement is electrically powered driven by 500W DC motor with dynamic braking through reducer gearbox. Built in with 300amps rotary clamp to ensure good earthing to the welding power source.

Table diameter 500mm.



Specifications

Model: LPE0.25-WD

Pendant Control: 24VDC circuit, push button with 3-meter cable

Input voltage: 220V/1phase/50Hz (specify voltage requirement when ordering)

Rotation Capacity: 250kg at 300mm

Rotation Speed: 0 to 4 rpm

Tilting Capacity: 250kg at 300mm c of g

Tilt Range: 0 to 135 Degrees

Tilt Speed: 135 degrees in 30 seconds

Rotation Drive Motor: 100W motor

Rotation Drive Control: DC motor card

Tilt Drive Motor: 500W DC

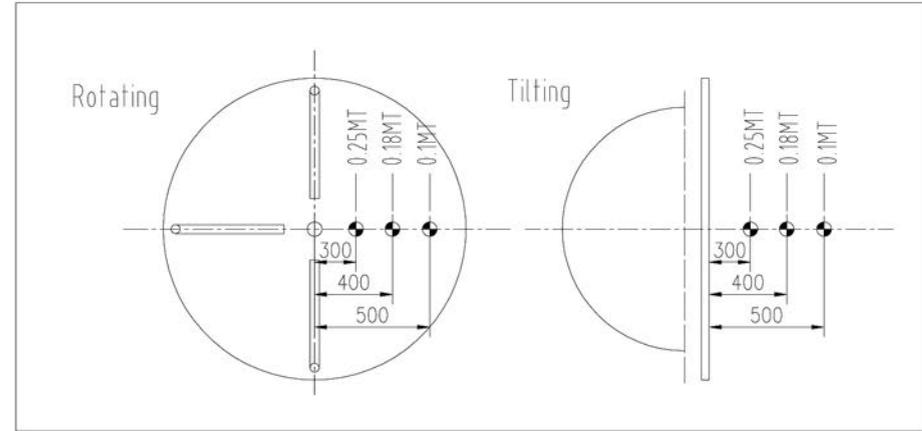
Estimate weight: 230kg

LPE0.25-WD (250kg)

Specification for Positioner

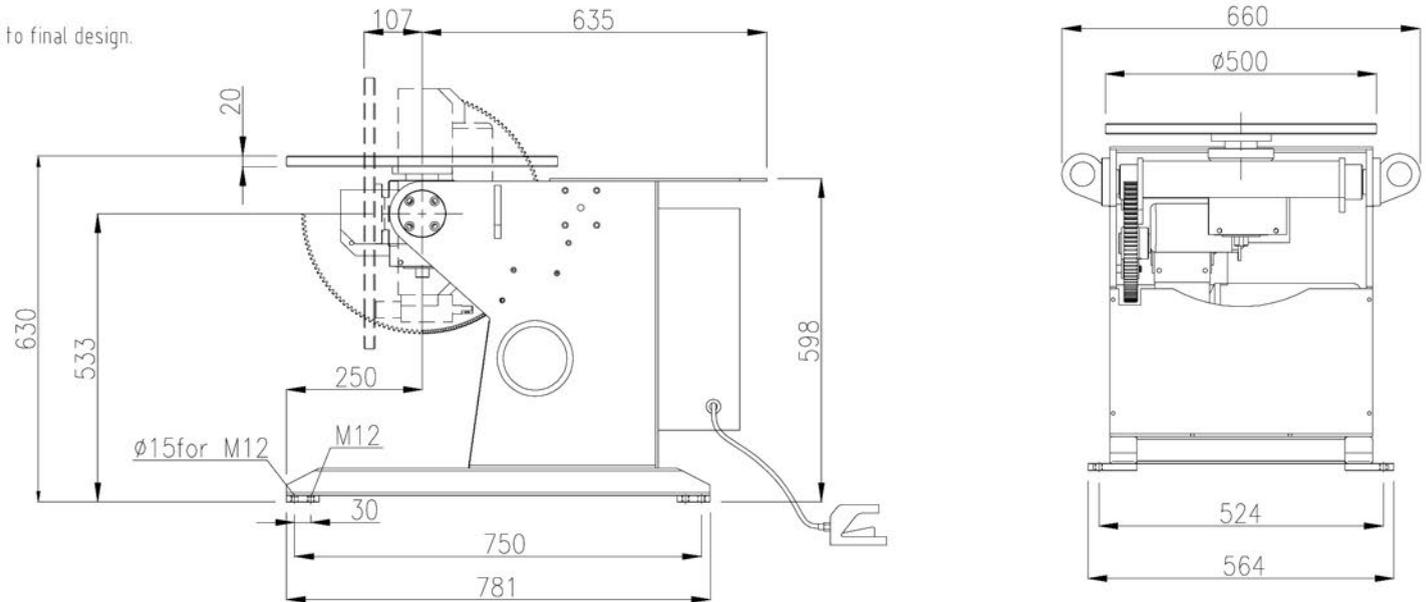
1	Model	LPE0.25-WD
2	Capacity (Turning)	250kg@300mm(Please refer to load chart)
3	Capacity (Tilting)	250kg@300mm(Please refer to load chart)
4	Electrical Panel	Yes
5	Rotation Speed/power	0-4rpm AT 0-90V /DC 100W
6	Tilt Range/power	0-135° in 30sec/DC 500W
7	Incoming Supply	220V-1P-50HZ
8	Control Voltage	24VDC
9	Rotation Drive Control	DC Motor Card
10	Control Means	Foot Switch (Toggle Type) c/w 3m Cable
11	Table Size	ø500X20t C/W 4X slot(18)
12	Earthing	300A
13	Surface Preparation	Gritblast to SA2.5
14	Painting	Powder Coating
15	Color	RAL 3003 RED & RAL9005 BLACK FOR TILTING BOX AND TABLE
16	Qty	1 unit
17	Est Weight(kg)	220
18	Shipping dimension/cm	93(L)X70(B)X77(H)

LOAD CHART



Note :

1) This drawing is accurate at time of preparation and may be subjected to final design.



All dimensions in mm unless otherwise specified.

REV	DATE	DESCRIPTION	EDIT BY	REMARKS	SCALE
					N.T.S
CUSTOMER:					 REVISION 2 SHEET 1 OF 1
DRAWING NAME: 250kg Positioner					
DRAWING NO: LPE0.25-WD					
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CUSTOMER APPROVAL

CHECKED BY:

DRAWN BY:

29-11-2010