

Specification Data

Self Aligning Rotators
Capacity: From 10 to 300 tonnes

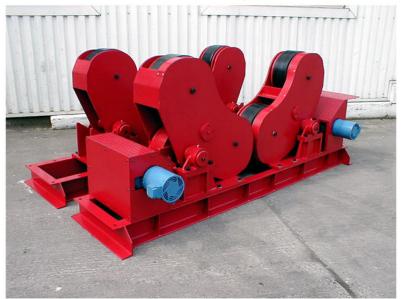
RSPP250

Harbach Positioning Self Aligning Rotators are robustly designed and built to withstand the harsh and rugged environments expected of such applications and permits rollers to align themselves to the work-piece without the need for manual pre-adjustment irrespective of ovality or irregularity. It uses replaceable polyurethane tires mounted onto a cast steel drum for durability and superior traction.

On the powered model both tires are simultaneously driven by an AC gear motor fitted with inverter control box. A hand held low voltage control pendant on a 10-meter cable provides the operator with full control of the rotator including a potentiometer for varying speed, start/stop, forward/reverse and emergency stop.

Standard 3170mm base frame length can accommodate vessel diameters ranging from 300mm to 6000mm in diameter. Grit blasting to SA 2.5 for all structural steel and polyurethane paint work will ensure that your investment provides you with many years of uninterrupted use.

The idler roll has the same dimension to match the powered roll.



OPTIONAL ITEMS

Devices ACACMY-

Anti-creep device manual Anti-creep device motorized Lead screw type adjustment

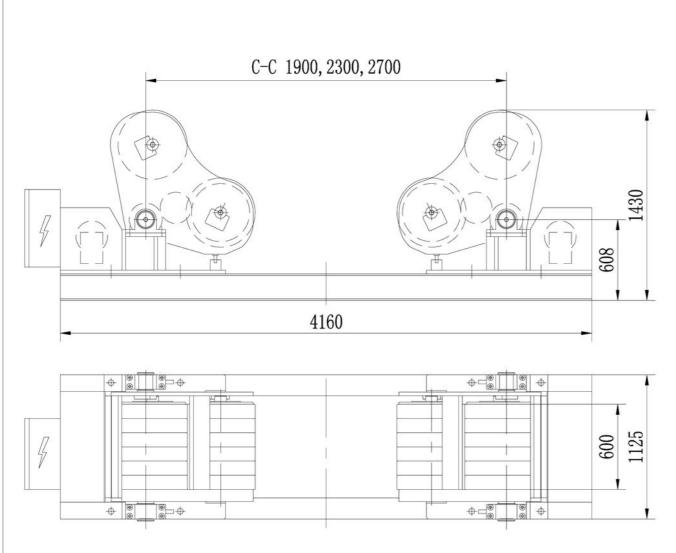
Additional Idler Roll

Travel Car

TC-TCM- Skid frame center to center Manual travel car Motorized travel car

Phone: 281-440-1725

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	5	Specification		
1	Model	RSPP250-250-27-FM-WE		
2	Capacity (loading)	125MT		
3	Capacity(turning)	250MT		
4	Vessel Size(min)	₱1000mm at 62° Included Angle, at C-C 1900mm		
5	Vessel Size(Max)	\$\phi7000mm at 38\circ Included Angle, at C-C 2700mm		
6	Tyre/Drum Type and Size	Polyurethane , \$\phi 520mm x 600mm, Shore 'A' 90-95		
7	Roller Speed	102-1020mm/min at 5 to 50Hz (Bottom 2 wheels driven only,		
8	Incoming Supply	380/400/415V-3P-50Hz or 400/440/460V-3P-60Hz		
9	Electrical Panel	Yes		
10	Control Voltage	24Vac		
11	Roller Drive Control	AC 11KW Inverter		
12	Control Means	Via Control Pendant c/w 10m Cable		
13	Roller Drive Motor	2 x 5.5kW AC C/W Force cooling (By Others)		
14	Surface Preparation	Grit blast to SA2.5		
15	Painting	Lead free, 2 Coats Zinc Phosphate, 1 Coat Polyurethane		
16	Color	RAL3003 Red & RAL9005 Black for skid and drum		
17	Quantity	1		
18	Est. Weight of Rotator	7300kg		

Not

- 1) This drawing is accurate at the time of preparation and maybe subject to final design change.
- 2) Input terminals are wired for 400V by default.

		ALL DIMENSIONS IN MM, UNLESS OTHERWISE SPECIFIED.		REV DATE DESCRIPTION EDIT BY REMARKS	
	CUSTOMER APPROVAL:	CHECKED BY:		CUSTOMER:	N.T.S.
Man Dook				DRAWING NAME: 250T SELF-ALIGNING ROTATOR (POWER)	0
				QT-11-0020-GA11	REV:
	DATE:	DATE:	DATE: 05-07-2011	THE ORIGINAL AND ALL COPIES OF THIS DOCUMENT TOGETHER WITH THE COPYRIGHT THEREOF ARE THE SOLE PROPERTY OF HARBACH MARKETING, INC. DESIGN AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.	SHEET: 1 OF 1