

## RSPP160

**Harbach Positioning** Self Aligning Rotators are robustly designed and built to withstand the harsh and rugged environments expected of such applications and permits rollers to align themselves to the work-piece without the need for manual pre-adjustment irrespective of ovality or irregularity. It uses replaceable polyurethane tires mounted onto a cast steel drum for durability and superior traction.

On the powered model both tires are simultaneously driven by an AC gear motor fitted with inverter control box. A hand held low voltage control pendant on a 10-meter cable provides the operator with full control of the rotator including a potentiometer for varying speed, start/stop, forward/reverse and emergency stop.

Standard 3170mm base frame length can accommodate vessel diameters ranging from 300mm to 6000mm in diameter. Grit blasting to SA 2.5 for all structural steel and polyurethane paint work will ensure that your investment provides you with many years of uninterrupted use.

The idler roll has the same dimension to match the powered roll.

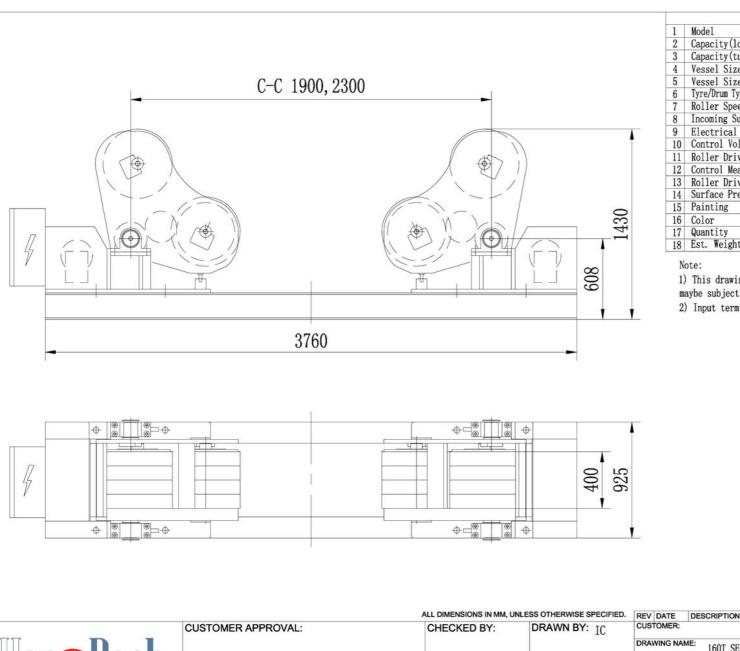
<b>OPTIONAL</b>	ITEMS
Devices	

**Additional** Idler Roll Travel Car AC-ACM-Y-

TC-TCM- Anti-creep device manual Anti-creep device motorized Lead screw type adjustment

Skid frame center to center Manual travel car Motorized travel car

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_	S	pecification			
1	Model	RSPP160-200-23-FM-WE			
2	Capacity(loading)	80MT			
3	Capacity(turning)	200MT			
4	Vessel Size(min)	Ø1000mm at 62° Included Angle, at C-C 1900mm			
5	Vessel Size(Max)	Ø5800mm at 38° Included Angle, at C−C 2300mm			
6	Tyre/Drum Type and Size	Polyurethane , \$20mm x 400mm, Shore 'A' 90-95			
7	Roller Speed	102-1020mm/min at 5 to 50Hz (Bottom 2 wheels driven only)			
8	Incoming Supply	380/400/415V-3P-50Hz or 400/440/460V-3P-60Hz			
9	Electrical Panel	Yes			
10	Control Voltage	24Vac			
11	Roller Drive Control	AC 11KW Inverter			
12	Control Means	Via Control Pendant c/w 10m Cable			
13	Roller Drive Motor	2 x 5.5kW AC C/W Force cooling (By Others)			
14	Surface Preparation	Grit blast to SA2.5			
15	Painting	Lead free, 2 Coats Zinc Phosphate, 1 Coat Polyurethane			
16	Color	RAL3003 Red & RAL9005 Black for skid and drum			
17	Quantity	1			
18	Est. Weight of Rotator	6150kg			

1) This drawing is accurate at the time of preparation and maybe subject to final design change.

2) Input terminals are wired for 400V by default.

ALL DIMENSIONS IN MM, UNLESS OTHERWISE SPECIFIED.			REV DATE DES	SCRIPTION EDIT BY	REMARKS
CUSTOMER APPROVAL:	CHECKED BY: DRAWN BY: IC	CUSTOMER:		SCALE: N.T.S.	
			DRAWING NAME:	160T SELF-ALIGNING ROTATOR (POWER)	€ ♦
			DRAWING NO .:	QT-11-0020-GA07	REV: 0
DATE:	DATE:	DATE: 05-07-2011	THE ORIGINAL AND ALL COPIES OF T SPECIFICATIONS ARE SUBJECT TO C		DESIGN AND SHEET: 1 OF 1